



IZRAČUN OGLJIČNEGA ODTISA IZDELKOV
PRODUCT CARBON FOOTPRINT CALCULATION

SIQ Ljubljana je za naročnika
SIQ Ljubljana has performed for the applicant
KOPUR d.o.o.
Pameče 150a, 2380 Slovenj Gradec

izvedel **izračun ogljičnega odtisa petih skupin izdelkov za referenčno leto 2025.**
a product carbon footprint calculation for five product groups for the 2025 reference year.

Metodologija, vhodni podatki, predpostavke in rezultati so dokumentirani v poročilu Izračun ogljičnega odtisa **OSV 01128/2026** z dne 12.08.2026. Izračun je podan v Excel prilogi Izračun izdelkov KOPUR 2025, ki je sestavni del poročila. Izračun je bil izveden za pet skupin izdelkov, s primerljivim osnovnim proizvodnim procesom in materialno sestavo vsake skupine. Rezultati predstavljajo povprečni ogljični odtis 1 kg končnega izdelka znotraj posamezne skupine za referenčno leto 2025. Rezultati ne predstavljajo nujno ogljičnega odtisa posameznega artikla, dimenzije, izvedbe ali proizvodne serije.

The methodology, input data, assumptions and results are documented in OSV 01128/2026 Product Carbon Footprint Calculation (PCF) Report, dated 12.08.2026. The detailed calculation is provided in the Excel annex KOPUR Product Calculations 2025, which forms an integral part of the report. The calculation covers five product groups comprising individual products with comparable principal manufacturing processes and material compositions for each group. The reported results represent the average carbon footprint of 1 kg of finished product within each product group for the 2025 reference year. The results do not necessarily represent the carbon footprint of an individual product code, dimension, variant or production batch.

Referenčno obdobje / Reference period: 1. 1. 2025 do 31. 12. 2025

Meje sistema / System boundary: od zibelke do vrat, A1-A3 / Cradle-to-gate, A1-A3

Deklarirana enota / Declared unit: 1 kg končnega izdelka / 1 kg finished product

KONČNI OGLJIČNI ODTIS IZDELKOV / FINAL PRODUCT CARBON FOOTPRINT RESULTS:

Skupina izdelkov / Product group	Lokacijska metoda* Tržna metoda*	
	Location-based* Market-based*	
	CO ₂ e/kg	CO ₂ e/kg
Izdelki iz reciklirane PU pene / Recycled PU foam products	0.74	0.83
FonKo	0.42	0.57
KOPURsoft	0.63	0.68
Sound Supreme Board	0.51	0.59
Termoformirani izdelki iz PES flisa / Thermoformed PES nonwoven products	3.83	4.05

Izjava št. / Statement No.: PCF-2026-01128

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OBSEG IN OMEJITVE / SCOPE AND LIMITATIONS

V izračun so vključeni:

- proizvodnja oziroma priprava vhodnih materialov,
- transport vhodnih materialov,
- proizvodnja na lokaciji KOPUR d.o.o.,
- energenti, tehnološka voda, embalaža izdelkov in proizvodni odpadki.

Izključeni so distribucija do kupca, uporaba izdelkov in konec njihove življenjske dobe. Sekundarni materiali so obravnavani po pristopu *cut-off*, kot je opisano v poročilu. Kjer neposredni podatki niso bili razpoložljivi, so bile uporabljene dokumentirane predpostavke, alokacijski ključ in sekundarni emisijski faktorji. Njihov vpliv je obravnavan v oceni kakovosti podatkov, negotovosti in omejitvah poročila. Viri faktorjev, sistemske meje in predpostavke so dokumentirani v poročilu in Excelovi prilogi.

The calculation includes the production or preparation of input materials, inbound transport and manufacturing at the KOPUR d.o.o. site, including energy, process water, product packaging and production waste. Distribution to the customer, the use stage and end-of-life are excluded. Secondary materials are treated using the cut-off approach described in the report. Where direct data were unavailable, documented assumptions, allocation methods and secondary emission factors were applied. Their influence is addressed through the assessment of data quality, uncertainty and limitations. Sources, system boundaries and assumptions are documented in the report and the Excel annex.

KOPUR d.o.o. je odgovoren za popolnost, pravilnost in sledljivost posredovanih primarnih podatkov. SIQ Ljubljana je odgovoren za uporabo dokumentirane metodologije, izbiro in uporabo emisijskih faktorjev, izvedbo izračuna ter pripravo poročila v dogovorjenem obsegu.

KOPUR d.o.o. is responsible for the completeness, accuracy and traceability of the primary data provided. SIQ Ljubljana is responsible for applying the documented methodology, selecting and applying emission factors, performing the calculation and preparing the report within the agreed scope.

* Kot osnovni rezultat študije je uporabljen lokacijski pristop, ki temelji na emisijskem faktorju elektroenergetskega omrežja. Tržni rezultat je prikazan kot dodatna informacija in temelji na emisijskem faktorju dobavitelja električne energije za leto 2025. Organizacija v referenčnem obdobju ni uveljavljala pogodbenih instrumentov za brezogljeno električno energijo ali garancij o izvoru.

The location-based approach, based on the electricity grid emission factor, is presented as the principal result of the study. The market-

based result is presented as supplementary information and is based on the electricity supplier's emission factor for 2025. No contractual instruments for zero-carbon electricity or guarantees of origin were claimed by the organisation during the reference period.

KOPUR d.o.o. je odgovoren za popolnost, pravilnost in sledljivost primarnih podatkov, posredovanih za izvedbo izračuna. SIQ Ljubljana je odgovoren za uporabo opisane metodologije, izbiro in uporabo emisijskih faktorjev, izvedbo izračuna ter pripravo poročila v dogovorjenem obsegu. Izračun temelji na podatkih in dokazilih, ki so bili na voljo do datuma izdaje poročila.

KOPUR d.o.o. is responsible for the completeness, accuracy and traceability of the primary data provided for the calculation. SIQ Ljubljana is responsible for applying the documented methodology, selecting and applying emission factors, performing the calculation and preparing the report within the agreed scope. The calculation is based on the data and supporting evidence available up to the report issue date.

STANDARDI UPORABLJENI PRI IZRAČUNU / STANDARDS USED FOR THE CALCULATION:

- ISO 14067:2018 Greenhouse gases - Carbon footprint of products
- ISO 14040:2006 Life cycle assessment - Principles and framework
- ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines
- Greenhouse Gas Protocol – World Resources Institute
- PAS 2050:2011 - Specification for the assessment of the life cycle greenhouse gas emissions of the goods and services, British Standards Institution.

Ta izjava je veljavna samo skupaj s Poročilom OSV 01128/2026 in pripadajočo Excelovo prilogo. Izjava povzema rezultate izračuna delnega ogljičnega odtisa izdelkov in ni okoljska deklaracija proizvoda, certifikat skladnosti, trditev o ogljični nevtralnosti ali neodvisno verifikacijsko mnenje. Izjava se ne sme reproducirati delno ali uporabljati na način, ki bi lahko zavajal glede obsega, sistemskih mej, enote, referenčnega obdobja ali kakovosti podatkov.

This statement is valid only when read together with Report No. OSV 01128/2026 and the accompanying Excel annex. It summarises the results of a partial product carbon footprint calculation and is not an environmental product declaration, certificate of conformity, carbon-neutrality claim or independent verification opinion. It shall not be reproduced in part or used in a manner that could misrepresent the scope, system boundary, unit, reference period or data quality.